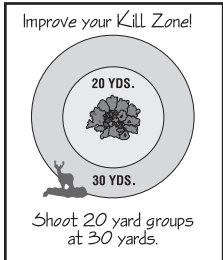


Twister™ Installation Instructions

Micro-grooved Technology



- **OPTIMIZE SPIN**
- **TIGHTEN GROUPS**
- **INCREASE ACCURACY**

Caution! Use safety glasses and rubber gloves whenever chemical solvents or glues are handled.

Gluing Instructions for fast setting adhesives.

Twister™ vanes are manufactured to glue very quickly when used with fast-setting cyanoacrylate adhesives. Cyanoacrylate adhesives work in under 4 seconds on carbon and aluminum arrows.

IMPORTANT- Do not use acetone or any other chemical to wipe the arrow shaft or the base of the Twister vane. Cyanoacrylate adhesives are slightly acidic so preparing the shaft with acetone or other chemical solvents greatly reduces bonding. Chemical solvents are a barrier to adhesion.

The best shaft preparation when using a cyanoacrylate glue is QuikSpin™ Fletch Prep™ Wipes. You can also use water if Fletch Prep™ Wipes are not available.

- 1.** Wipe the arrow shaft with wipes or water.
- 2.** Place Twister™ vanes in a fletching clamp.
- 3.** Apply a small bead of adhesive down the center of the Twister™ vane.
- 4.** Place clamp in jig and let (glue) set.

Gluing Instructions for Solvent based adhesives.

When using solvent based glues like Bohning Fletch-Tite™ or Saunders NPV, first wipe the base of the vane and the arrow shaft with acetone.

Repeat steps 2 through 4 above allowing the standard drying time recommended by the glue manufacturer.